SECTION 1. IDENTIFICATION

Product name : ACTEMRA(R) Vials 400 mg/20 ml

Product code : RO487-7533/F05

Common name(s), synonym(s) of the substance : RoActemra

Manufacturer or supplier’s details
Company name of supplier : Genentech, Inc.
Address : 1 DNA Way
           South San Francisco, CA 94080
           USA
Telephone : 001-(650) 225-1000
E-mail address : info.sds@roche.com
Emergency telephone number : US Chemtrec phone (800)-424-9300

Recommended use of the chemical and restrictions on use
Recommended use : Formulated pharmaceutical active substance
Restrictions on use : For professional users only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)
Not a hazardous substance or mixture.

GHS label elements
Not a hazardous substance or mixture.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tocilizumab</td>
<td>375823-41-9</td>
<td>2.0</td>
</tr>
<tr>
<td>Sorbitan, mono-(9Z)-9-octadecenoate, poly(oxy-1,2-ethanediyl) derivs.</td>
<td>9005-65-6</td>
<td>0.05</td>
</tr>
<tr>
<td>.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl</td>
<td>57-50-1</td>
<td>5.0</td>
</tr>
<tr>
<td>di Sodium monohydrogen phosphate</td>
<td>10039-32-4</td>
<td>0.15</td>
</tr>
</tbody>
</table>
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### SECTION 4. FIRST AID MEASURES

**General advice**: Do not leave the victim unattended.

**If inhaled**: Move to fresh air.
- If unconscious, place in recovery position and seek medical advice.
- If symptoms persist, call a physician.

**In case of skin contact**: If on skin, rinse well with water.

**In case of eye contact**: Immediately flush eye(s) with plenty of water.
- Remove contact lenses.
- Protect unharmed eye.
- If eye irritation persists, consult a specialist.

**If swallowed**: Keep respiratory tract clear.
- Do not give milk or alcoholic beverages.
- Never give anything by mouth to an unconscious person.
- If symptoms persist, call a physician.
- Rinse mouth with water.

**Most important symptoms and effects, both acute and delayed**: None known.

**Notes to physician**: The first aid procedure should be established in consultation with the doctor responsible for industrial medicine.

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### SECTION 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Specific hazards during fire fighting**: No information available.

**Hazardous combustion products**: In case of fire hazardous decomposition products may be produced such as:
- Carbon monoxide
- Nitrogen oxides (NOx)
- Sulfur oxides

**Further information**: Standard procedure for chemical fires.
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Special protective equipment for fire-fighters**: Wear self-contained breathing apparatus for firefighting if necessary.
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SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
Refer to protective measures listed in sections 7 and 8.

Environmental precautions:
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up:
Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion:
Normal measures for preventive fire protection.

Advice on safe handling:
For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.

Conditions for safe storage:
Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions:
See label, package insert or internal guidelines.

Materials to avoid:
No materials to be especially mentioned.

Storage temperature:
Protected from heat and light

Further information on storage stability:
No decomposition if stored and applied as directed.

Packaging material:
Suitable material: Stainless steel, glass, Vials

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl</td>
<td>57-50-1</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>ACGIH</td>
</tr>
<tr>
<td>TWA (Respirable)</td>
<td></td>
<td></td>
<td>5 mg/m3</td>
<td>NIOSH REL</td>
</tr>
<tr>
<td>TWA (total)</td>
<td>10 mg/m3</td>
<td>NIOSH REL</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TWA (total)</td>
<td>15 mg/m3</td>
<td>OSHA Z-1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### Engineering measures

<table>
<thead>
<tr>
<th>Tocilizumab</th>
<th>375823-41-9</th>
<th>IOEL</th>
<th>0.4 mg/m3</th>
<th>Roche Industrial Hygiene Committee (RIHC)</th>
</tr>
</thead>
</table>

**Personal protective equipment**

**Respiratory protection**: No personal respiratory protective equipment normally required.

**Hand protection**

- **Material**: Nitrile rubber
- **Break through time**: > 30 min
- **Glove thickness**: > 0.11 mm

- **Material**: Butyl-rubber
- **Break through time**: > 480 min
- **Glove thickness**: > 0.4 mm

**Remarks**: Wear appropriate protective gloves to prevent skin contact. Replace torn or punctured gloves promptly.

**Eye protection**: Safety glasses

**Skin and body protection**: Protective suit

**Hygiene measures**: Handle in accordance with good industrial hygiene and safety practice.

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- **Appearance**: Aqueous solution, Clear liquid, sterile
- **Color**: Light yellow
- **Odor**: No data available
- **Odor Threshold**: No data available
Melting point/range : No data available
Boiling point/boiling range : No data available
Flash point : does not flash
Evaporation rate : No data available
Self-ignition : No data available
Upper explosion limit / Upper flammability limit : No data available
Lower explosion limit / Lower flammability limit : No data available
Vapor pressure : No data available
Relative vapor density : No data available
Relative density : No data available
Solubility(ies)
Water solubility : completely miscible
Solubility in other solvents : No data available
Partition coefficient: n-octanol/water : No data available
Autoignition temperature : No data available
Decomposition temperature : No data available
Viscosity
Viscosity, dynamic : No data available
Viscosity, kinematic : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.
Chemical stability : Stable under normal conditions.

Proteins are temperature-sensitive; the thermal denaturation has an impact on quality but does not affect Plant and Process Safety; during decomposition no flammable gas, no organic peroxide and no oxidising substances are created.

Does not contain any antimicrobial preservative; therefore, care must be taken to ensure the sterility of the prepared solution.
Possibility of hazardous reactions: Stable under recommended storage conditions. No hazards to be specially mentioned.

Incompatible materials: No data available

Hazardous decomposition products: No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Components:
.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl:
Acute oral toxicity: LD50 Oral (Rat): 29,700 mg/kg

Tocilizumab:
Acute oral toxicity: Remarks: Not bioavailable by oral administration
Acute toxicity (other routes of administration): No-observed-effect level (Rat): >= 150 mg/kg Application Route: i.v.

Skin corrosion/irritation
Not classified based on available information.

Serious eye damage/eye irritation
Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Components:
.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl:
Genotoxicity in vitro: Test Type: In vitro mammalian cell gene mutation test Result: negative

Tocilizumab:
Genotoxicity in vitro: Result: negative Remarks: In vitro tests did not show mutagenic effects

Carcinogenicity
Not classified based on available information.
Components:

**.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl:**

<table>
<thead>
<tr>
<th>Remarks</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.</td>
<td></td>
</tr>
</tbody>
</table>

| IARC | No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. |

| OSHA | No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens. |

| NTP | No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. |

Reproductive toxicity
Not classified based on available information.

**STOT-single exposure**
Not classified based on available information.

Components:

**.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl:**

<table>
<thead>
<tr>
<th>Assessment</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>The substance or mixture is not classified as specific target organ toxicant, single exposure.</td>
<td></td>
</tr>
</tbody>
</table>

**STOT-repeated exposure**
Not classified based on available information.

Components:

**.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl:**

<table>
<thead>
<tr>
<th>Assessment</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>The substance or mixture is not classified as specific target organ toxicant, repeated exposure.</td>
<td></td>
</tr>
</tbody>
</table>

Repeated dose toxicity

Components:

**Tocilizumab:**

| Species | Rat |
| Application Route | i.v. |
| Exposure time | 28 d |
| Remarks | Subacute toxicity |

Aspiration toxicity
Not classified based on available information.

Components:

**.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl:**

No data available
Further information

Components:

.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl:
Remarks : Health injuries are not known or expected under normal use.

Tocilizumab:
Remarks : anaphylactic reactions may occur following the intravenous application of proteins; rare cases of hypersensitivity have been described with other monoclonal antibodies

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

.alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl:

Ecotoxicology Assessment
Acute aquatic toxicity : This product has no known ecotoxicological effects.
Chronic aquatic toxicity : This product has no known ecotoxicological effects.
Toxicity Data on Soil : Not expected to adsorb on soil.
Other organisms relevant to the environment : No data available

Tocilizumab:
Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
GLP: yes
Remarks: nominal concentration

NOEC (Brachydanio rerio (zebrafish)): 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
GLP: yes
Remarks: nominal concentration

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Test Type: Immobilization
Method: OECD Test Guideline 202
GLP: yes
Remarks: nominal concentration

NOEC (Daphnia magna (Water flea)): 100 mg/l
Exposure time: 48 h
Test Type: Immobilization
Method: OECD Test Guideline 202
GLP: yes
Remarks: nominal concentration

Toxicity to algae/aquatic plants:

EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
GLP: yes
Remarks: nominal concentration

NOEC (Desmodesmus subspicatus (green algae)): 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
GLP: yes
Remarks: nominal concentration

Toxicity to microorganisms:

(activated sludge): 100 mg/l
Exposure time: 14 d
Method: OECD Test Guideline 301F
GLP: yes
Remarks: no adverse influence on substrate biodegradation

Persistence and degradability

Components:

Tocilizumab:

Biodegradability:
aerobic
Theoretical oxygen demand
Result: Readily biodegradable.
Biodegradation: >= 76 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
GLP: yes

Bioaccumulative potential

Components:

.alpha.-D-Glucopyranoside, beta-D-fructofuranosyl:
Partition coefficient: n-octanol/water:
log Pow: -3.7 (68 °F / 20 °C)

Tocilizumab:
Partition coefficient: n-octanol/water:
Remarks: No data available

Mobility in soil:
No data available

Other adverse effects

Product:
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Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

Tocilizumab:
Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues : Can be disposed as waste water, when in compliance with local regulations.
Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable

Domestic regulation

49 CFR
Not regulated as a dangerous good

Special precautions for user
Remarks : Not dangerous goods in the meaning of ADR/RID, ADN, IMDG-Code, ICAO/IATA-DGR

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity
Listed substances in the product are at low enough levels to not be expected to exceed the RQ
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SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act
This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC’s (40 CFR 60.489).

Clean Water Act
The following Hazardous Substances are listed under the U.S. Clean Water Act, Section 311, Table 116.4A:
- di Sodium monohydrogen phosphate, dodecahydrate 10039-32-4  >= 0.1 - < 1 %
The following Hazardous Chemicals are listed under the U.S. Clean Water Act, Section 311, Table 117.3:
- di Sodium monohydrogen phosphate, dodecahydrate 10039-32-4  >= 0.1 - < 1 %
This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307
This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know
- .alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl 57-50-1

Pennsylvania Right To Know
- Water 7732-18-5
- .alpha.-D-Glucopyranoside, .beta.-D-fructofuranosyl 57-50-1
- di Sodium monohydrogen phosphate, dodecahydrate 10039-32-4

Maine Chemicals of High Concern
Product does not contain any listed chemicals

Vermont Chemicals of High Concern
Product does not contain any listed chemicals

Washington Chemicals of High Concern
Product does not contain any listed chemicals
California Permissible Exposure Limits for Chemical Contaminants

\( \alpha.-D\)-Glucopyranoside, \( \beta.-D\)-fructofuranosyl 57-50-1

The ingredients of this product are reported in the following inventories:

- **AIIC**: Not in compliance with the inventory
- **DSL**: This product contains the following components that are not on the Canadian DSL nor NDSL.
  - Tocilizumab
- **NZIoC**: On the inventory, or in compliance with the inventory
- **ENCS**: Not in compliance with the inventory
- **ISHL**: Not in compliance with the inventory
- **KECI**: Not in compliance with the inventory
- **PICCS**: Not in compliance with the inventory
- **IECSC**: Not in compliance with the inventory
- **TCSI**: Not in compliance with the inventory
- **TSCA**: Product contains substance(s) not listed on TSCA inventory.
- **TECI**: Not in compliance with the inventory

**TSCA list**

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

**SECTION 16. OTHER INFORMATION**
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NFPA 704:

HMIS® IV:

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA : 8-hour, time-weighted average
NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA P0 / TWA : 8-hour time weighted average
OSHA Z-1 / TWA : 8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office
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of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 09-05-2022

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / Z8 / 2104